



INDUSTRIAL PAINT & LIQUID COATINGS

HIGH QUALITY FINISH FOR
YOUR WINDOWS AND DOORS



PROTECH
— GROUP —

INDUSTRIAL LIQUID COATINGS FOR DOORS & WINDOWS

Windows and doors bring character, style, and a unique essence to a home. They define the atmosphere and play a crucial role in how the structure harmonizes with its surroundings. So, why opt for a basic white when you can select any color that inspires you?

Protech Group **Industrial Liquid Coatings** are specifically formulated to enhance the appearance of fenestration products, offering PVC, aluminum and fiberglass windows and doors a contemporary, exceptional, and vibrant finish.

By choosing our liquid coatings for your windows and doors, you not only gain access to a distinctive painting system that ensures your products stand out, but you also receive professional support to comply with all manufacturing and quality standards.

Our team of experts is dedicated to assisting you in selecting the perfect coating solutions that align with your vision and technical requirements. We believe that every detail matters, and our goal is to help you create fenestration products that are not only functional but also aesthetically pleasing.

OUR TECHNOLOGY

WATER-BASED

- 2K Water-Based Technology
- 1K Water-Based Technology, Low VOC (<1 lb/gallon) 8423 series
- Fast Drying & Easy Touch-up
- Excellent Hardness, Mar Resistance
- Adhesion on Fiberglass, Vinyl, & Steel Doors
- NMP Free 8414 and 8423 Series
- AAMA 613 & 623 Compliant
- 10 Years Warranty

SOLVENT-BASED

- 2K Solvent-Based Technology
- High Solid ($\geq 50\%$ solid volume) Low VOC (≈ 2 lb/gallon) 9035 series
- Fast Drying & Easy Touch-up
- Excellent Hardness, Mar Resistance
- Adhesion on Fiberglass, Vinyl, & Steel Doors
- AAMA 614 and 624 compliant

THE RIGHT MIX !

OUR PRODUCTS

IR REFL. PAINTS

Solvent-Based

- 8032 (2k)
- 592 (2k)
- 9035 (2k)

Water-Based

- 8414 (2k)
- 8423 (1k)
- 528 (2k)

PRIMERS

Alkyd Phenolic Universal

- 2619 (1k)

Epoxy

- 7023 (2k)
- 577 (2k)

Water-Based

Acrylic

- 3006 (1k)

Vinylwash

- 2444 (2k)

Wood Block

Stain

- 9070 (2k)

METAL PAINTS

Solvent-Based Polyurethane

- 585 (2k)
- 583 (2k)

Solvent-Based Baking Enamel

- 470 (1k)

Solvent-Based Alkyd Enamel

- 5300 (1k) - Fast Dry
- 5210 (1k) - Direct to Metal

SURFACE PREPARATION

Pre-Painted Steel Door (White)

Cleaner : 24-00

Adhesion promotor : 2848-10 (Blue) or sanding (Maroon Scotch-Brite)

Waiting time : between 15 seconds to 2 hours

Polypropylene Frame

Cleaner : 07-00

Adhesion Promotor : 2646-10 (Red)

Waiting Time : Between 15 Seconds to 2 Hours

Fiber Glass

Cleaner : 07-00

Adhesion promotor : 2646-10, 2848-10, 2555-10 and/or sanding (maroon scotch-brite)

*Use of adhesion promotor and/or sanding must be validated before use.

Pre-Painted Aluminum

Cleaner : 24-00

Sanding with Maroon Scotch-Brite

* Use of adhesion promotor (2848-10) must be validated before use.

Mill Finish Aluminum

Cleaner : 24-00

Primer : 3006-30399-10 (grey water base)

Waiting time : 20 minutes

PVC

Cleaner : 07-00

APPLICATION

1. The surface should be washed.
2. For steel doors, apply adhesion promotor; and for vinyl doors, proceed to the next step.
1. Apply 1st coat of water-based or solvent-based paint.
2. Apply 2nd coat of paint.

COLOR RANGE

PROTECH

Ice White - 429

Water-Base: 528-105
Solvent Base: 592-105

PROTECH

Sandstone - 540

Water-Base: 528-108
Solvent Base: 592-108

PROTECH

Almond - 532

Water-Base: 528-110
Solvent Base: 592-109

PROTECH

Maize - 502

Water-Base: 528-112
Solvent Base: 592-212

PROTECH

Cashmere - 514

Water-Base: 528-202
Solvent Base: 592-211

PROTECH

Pebble - 559

Water-Base: 528-210
Solvent Base: 592-204

PROTECH

Brownstone - 571

Water-Base: 528-214
Solvent Base: 592-210

PROTECH

Sandalwood - 508

Water-Base: 528-216
Solvent Base: 592-213

PROTECH

Sable - 547

Water-Base: 528-219
Solvent Base: 592-218

PROTECH

Tan - 507

Water-Base: 528-220
Solvent Base: 592-214

PROTECH

Old World Blue - 542

Water-Base: 528-302
Solvent Base: 592-302

PROTECH

Wedgewood Blue - 535

Water-Base: 528-304
Solvent Base: 592-304

PROTECH

Forest Green - 556

Water-Base: 528-405
Solvent Base: 592-405

PROTECH

Metallic Gray - 5P4

Water-Base: 528-602
Solvent Base: 592-604

PROTECH

Slate - 523

Water-Base: 528-605
Solvent Base: 592-603

THE RIGHT MIX!



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Canyon Clay - 510

Water-Base: 528-606
Solvent Base: 592-602



PROTECH

Midnight Surf - 509

Water-Base: 528-612
Solvent Base: 592-612



PROTECH

Storm - 570

Water-Base: 528-613
Solvent Base: 592-613



PROTECH

Windswept Smoke - 506

Water-Base: 528-616
Solvent Base: 592-606



PROTECH

Iron Ore - 5P6

Water-Base: 528-634
Solvent Base: 592-634



PROTECH

Burgundy - 567

Water-Base: 528-702
Solvent Base: 592-701



PROTECH

Venetian Red - 539

Water-Base: 528-703
Solvent Base: 592-703



PROTECH

Red - 322

Water-Base: 528-754
Solvent Base: 592-754



PROTECH

Black - 525

Water-Base: 528-852
Solvent Base: 592-802



PROTECH

Commercial Brown - 562

Water-Base: 528-925
Solvent Base: 592-925



PROTECH

Chestnut Brown - 554

Water-Base: 528-926
Solvent Base: 592-926



PROTECH

Nutmeg - 568

Water-Base: 528-927
Solvent Base: 592-927



PROTECH

Antique Brown - 265

Water-Base: 528-928
Solvent Base: 592-928



PROTECH

Alu Copper - 575

Water-Base: 528-929
Solvent Base: 592-929

FORMULATING THE RIGHT MIX!

The Protech Group Liquid Division

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