



INDUSTRIAL LIQUID COATINGS

# WATER-BASED STAIN SYSTEM

FIBERGLASS AND PVC DOORS

ACRYTHANE AQUA

**W**ood doors have transformed into technologically sophisticated, durable, and sustainable fiberglass door panels. Our adaptable coating for fiberglass and PVC doors delivers a stunningly rich, warm appearance that resembles real wood, free from the costs and upkeep tied to traditional wood finishes. The stainable fiberglass surface provides an authentic look reminiscent of actual wood finishes. These exquisite woodgrain doors can be customized with any of our 20 stain colors.



- 1** Begin with a smooth woodgrain fiberglass or PVC door
- 2** Apply a base coat: V-XXXX
- 3** Choose a stain color to apply:  
528-891 (Black) or 528-957 (Dark Walnut)
- 4** Finish with a clear topcoat: 528-095  
(40° gloss) or 528-107 (15° gloss)

Our stain system provides numerous advantages that address both your creative aspirations and practical requirements.

#### **ENVIRONMENTALLY FRIENDLY COATINGS**

We prioritize the well-being of both people and the planet. Our stains are crafted with eco-conscious principles.

#### **ISOCYANATE FREE**

Our 528-series stains are proudly formulated to be free of isocyanates. You can confidently undertake your staining project without compromising your health or that of those around you.

#### **LOW HEAT BUILD-UP**

Our products are specifically crafted to minimize heat accumulation on substrates when exposed to outdoor weather conditions. This helps prevent issues such as substrate deformation, discoloration, and a loss of luster.

#### **DURABILITY IN ALL WEATHER CONDITIONS**

Our stains deliver remarkable durability, ensuring a beautiful, long-lasting finish even in the toughest weather.

#### **10-YEAR WARRANTY**

Our stain coating system comes with a 10-year warranty for added peace of mind.

#### **AAMA COMPLIANCE**

Our products meet AAMA 0613-05 standards for PVC and AAMA 623-10 standards for fiberglass.



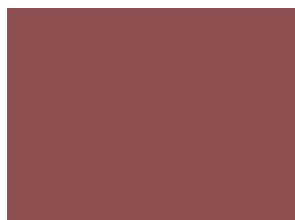
## BASE COAT



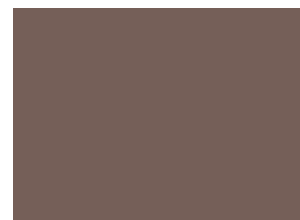
**GOLDEN OAK**  
V-70044



**PROVINCIAL**  
V-70045



**SEDONA RED**  
V-70047



**BROWN**  
V-70050



**VERMONT MAPLE**  
V-70086



**BARRINGTON MAHOGANY**  
V-70087



**JACOBAN GREY**  
V-70105



**EBONY**  
V-70106



**LIGHT CHERRY**  
V-70111



**CABERNET**  
V-70112



**RED CHESTNUT**  
V-70114



**DARK BROWN**  
V-70145



**EARLY AMERICAN**  
V-70149



**DARK MAHOGANY**  
V-70151



**EARLY NATURAL**  
V-70155



**MAHOGANY**  
V-70231



**BURNT OAK**  
V-70232



**AMERICAN WALNUT**  
V-70233



**NATURAL OAK**  
V-70234



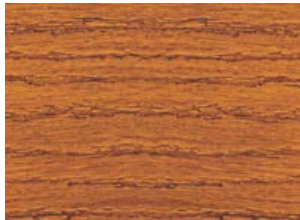
**CHESTNUT BROWN**  
V-70236





# STAIN SYSTEM

USING 528-957 — DARK WALNUT



**GOLDEN OAK**  
V-70044



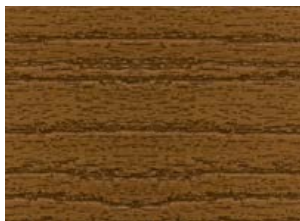
**PROVINCIAL**  
V-70045



**SEDONA RED**  
V-70047



**BROWN**  
V-70050



**VERMONT MAPLE**  
V-70086



**BARRINGTON MAHOGANY**  
V-70087



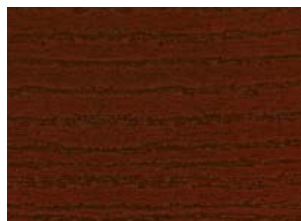
**JACOBEOAN GREY**  
V-70105



**EBONY**  
V-70106



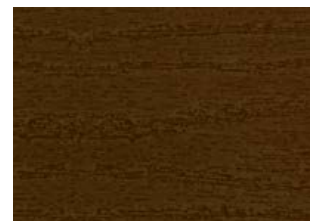
**LIGHT CHERRY**  
V-70111



**CABERNET**  
V-70112



**RED CHESTNUT**  
V-70114



**DARK BROWN**  
V-70145



**EARLY AMERICAN**  
V-70149



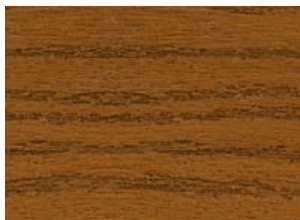
**DARK MAHOGANY**  
V-70151



**EARLY NATURAL**  
V-70155



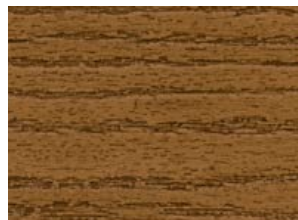
**MAHOGANY**  
V-70231



**BURNT OAK**  
V-70232



**AMERICAN WALNUT**  
V-70233



**NATURAL OAK**  
V-70234

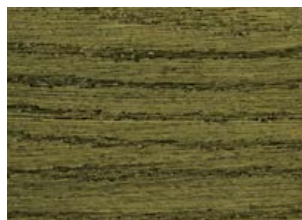


**CHESTNUT BROWN**  
V-70236

The color chips displayed on this selector have been created using the most precise color matching techniques.  
Please note that sample colors may vary slightly from the actual paint provided.

# STAIN SYSTEM

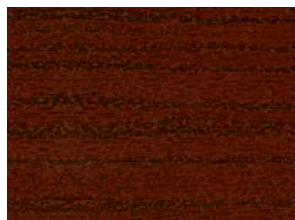
## USING 528-891 — BLACK



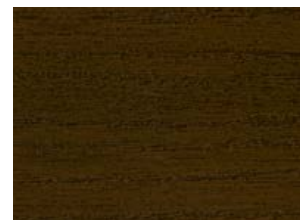
**GOLDEN OAK**  
V-70044



**PROVINCIAL**  
V-70045



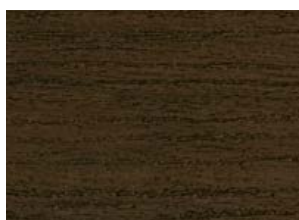
**SEDONA RED**  
V-70047



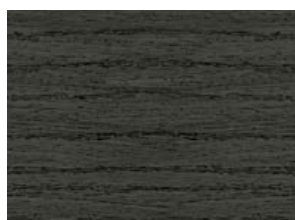
**BROWN**  
V-70050



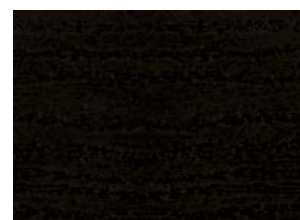
**VERMONT MAPLE**  
V-70086



**BARRINGTON MAHOGANY**  
V-70087



**JACOBAN GREY**  
V-70105



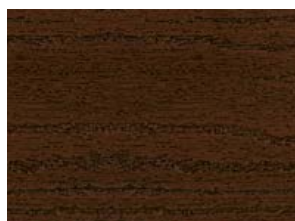
**EBONY**  
V-70106



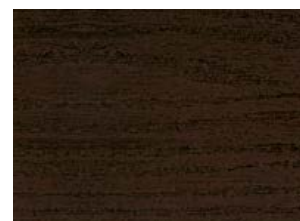
**LIGHT CHERRY**  
V-70111



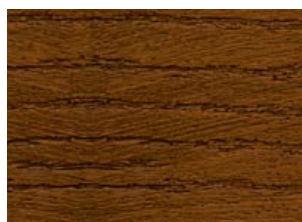
**CABERNET**  
V-70112



**RED CHESTNUT**  
V-70114



**DARK BROWN**  
V-70145



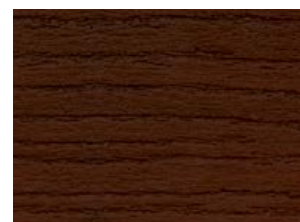
**EARLY AMERICAN**  
V-70149



**DARK MAHOGANY**  
V-70151



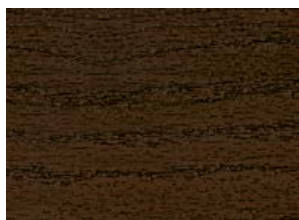
**EARLY NATURAL**  
V-70155



**MAHOGANY**  
V-70231



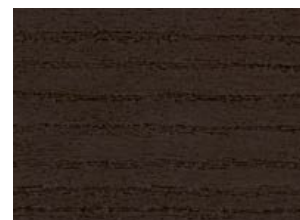
**BURNT OAK**  
V-70232



**AMERICAN WALNUT**  
V-70233



**NATURAL OAK**  
V-70234



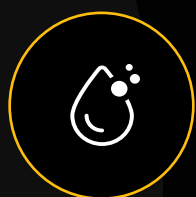
**CHESTNUT BROWN**  
V-70236

The color chips displayed on this selector have been created using the most precise color matching techniques.  
Please note that sample colors may vary slightly from the actual paint provided.

# FORMULATING THE RIGHT MIX

## ABOUT PROTECH GROUP

Since 1976, Protech Group has been an international frontrunner in surface coating technology, offering inventive solutions to various industries around the world. As a producer of powder and liquid coatings, architectural paints and polymer-based specialty materials, Protech emphasizes quality and innovation through state-of-the-art laboratory technology and the expertise of talented chemists.



PROTECH GROUP LIQUID DIVISIONS CANADA / USA

## OUR INDUSTRIAL LIQUID COATINGS

Protech Group offers high-quality liquid coating solutions for various industries, emphasizing innovation and sustainability. Our coatings enhance surface protection, durability, and lifespan for manufacturing and construction applications. With a network of over 25 manufacturing sites for both powder and liquid, Protech focuses on resource efficiency and tailored formulations. Contact Protech Group to discover how our surface coating solutions can improve your products.

### MONTREAL HQ

#### Production & R&D Site

11400 56e Av  
Montréal, QC, H1E 2L5

#### To order:

T. 514 648 4911  
E. [commandeliquide@theprotechgroup.com](mailto:commandeliquide@theprotechgroup.com)

### QUEBEC CITY

#### Distribution & Tinting Site

2500 Rue Jean-Perrin Local 104  
Québec City, QC, G2C 1X1

#### To order:

T. 418 842 6298  
E. [commandeliquide@theprotechgroup.com](mailto:commandeliquide@theprotechgroup.com)

### FAYETTEVILLE

#### Production & R&D Site

29 Ardmore Hwy  
Fayetteville, TN, 37334

#### To order:

T. 931 433 1571  
E. [orderliquid.us@theprotechgroup.com](mailto:orderliquid.us@theprotechgroup.com)

### MISSISSAUGA

#### Distribution & Tinting Site

6815 Rexwood Rd Unit 4 & 5  
Mississauga, ON, L4V 1S5

#### To order:

T. 905 673 9944  
E. [orderliquid.ca@theprotechgroup.com](mailto:orderliquid.ca@theprotechgroup.com)

### CORNWALL

#### Production Site

3000 Marleau Ave  
Cornwall, ON, K6H 6B5

#### To order:

T. 613 938 0852  
E. [orderliquid.ca@theprotechgroup.com](mailto:orderliquid.ca@theprotechgroup.com)

### LIBERTY

#### Production & R&D Site

215 Brownsville Ave  
Liberty, IN, 47353

#### To order:

T. 765 458 5157  
E. [orderliquid.us@theprotechgroup.com](mailto:orderliquid.us@theprotechgroup.com)



[theprotechgroup.com](http://theprotechgroup.com)

E. [info@theprotechgroup.com](mailto:info@theprotechgroup.com)

T. 1 800 361 9364

